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 $1 S = 60 S = 'Q 40 N N 9 D - d$ length of workpiece Set-over = 2
length of taper length of workpiece Set-over = Ratio 2 ; $\tan = 2L$
Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$ Following angle = $90 + (\text{Helix angle} - \text{clearance angle})$ Lead =
No. of starts pitch Pitch

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over = 2 length of taper length of workpiece Set-over = Ratio 2
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1.1 Name THREE welding processes you can use to join metal.
(3) 1.2 Name the types of welded joints shown in FIGURE 1.
Write only the answer ... THIRD ANGLE ORTOGRAPHIC
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